

AMENDMENTS TO THE SPECIFICATION

Page 5, line 24, before the "Detailed description of the preferred embodiments of the invention", insert the following:

-- Figure 9 shows a side view of a second embodiment of a machine according to the invention.

Figure 10 shows a side view of a third embodiment of a machine according to the invention. --

Page 10, lines 10-12, amend the paragraph thereat as follows:

In both the examples illustrated the wheel(s) 33; 33A, 33B may be motorized by a motor 70, such as shown for example in Figure 9, to provide a thrust on the tube that facilitates its advance along the mandrel 4.

Page 10, lines 13-16, amend the paragraph thereat as follows:

In the examples shown the wheel(s) constituting part of the pressure member is/are disposed downstream of the winding member, that is, of the belt 7. Nonetheless, the wheel(s) may also be disposed upstream of the belt, in

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the area in which the turns formed by the strips S1 and S2  
start to form, such as shown for example in Figure 10.